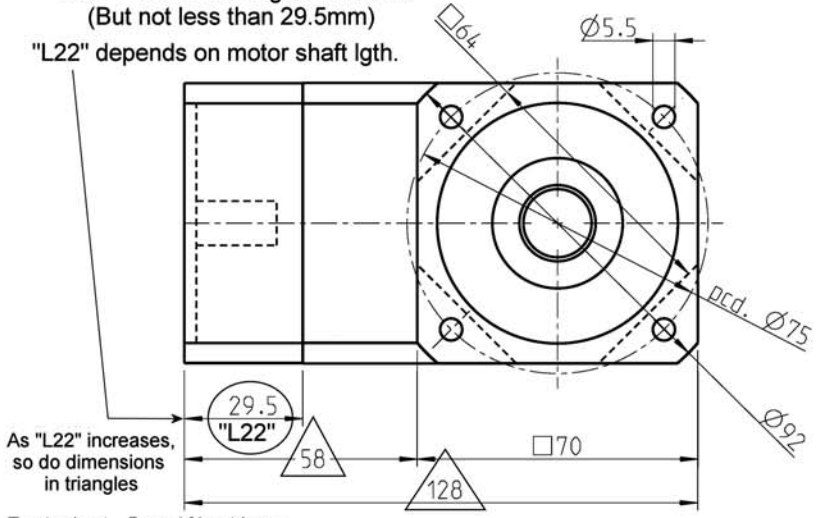


"L22" = motor shaft lgth. + 6.5mm
(But not less than 29.5mm)

"L22" depends on motor shaft lgth.



	1.stage		2.stage	
L1	164.5		188	
L2	62.5		86	
	i	Mn	i	Mn
	4	40	16	77
	5	50	20	77
	8	37	25	68
	10	27	32	77
			40	68
			64	37
			100	27

Mn = nominal output torque at output shaft [Nm]

ⓐ emergency stop torque: 2 times

Technical Specifications:

planetary gear: straight-toothed/angle gearbox: arc-toothed
 lifetime: 20.000h
 output shaft bearing: taper roller bearing
 - max. axial load: 4700N by n2=100 1/min /Fr=0 /Lh=20.000h ⓑ
 - max. radial load: 3300N by n2=100 1/min /Fa=0 /Lh=20.000h ⓐ
 - max. axial load: 4100N by n2=100 1/min /Fr=0 /Lh=30.000h ⓑ
 - max. radial load: 3000N by n2=100 1/min /Fa=0 /Lh=30.000h ⓐ
 - ref. on shaft center / T=30 °C
 backlash: 1.stage<=5 arcmin / 2.stage<=7 arcmin
 - ref. on output shaft
 max. input speed: n1=8000 1/min⁽¹⁾ ⓑ
 recommended input speed: n1<=3000 1/min⁽¹⁾
 lubrication: Life Lubrication
 operating temperature: -25 °C...+100 °C

Ⓒ efficiency: by rated load (ratio dependently)
 - ca. 97% 1.stage, ca.94% 2.stage
 nominal output torque: by n2=100 1/min
 sealing:
 - input: radial shaft seal ring
 - output: radial shaft seal ring
 motor mounting: M2 (stocked driving pinion)
 - torque of clamping screw: 4.5Nm
 method of working: S1
 operation ratio: cB=1
 protective system: IP 65
 max.motor weight static: 10kg

ⓑ⁽¹⁾ Operating temperature may not be exceeded!

Material:

output shaft: GGG 60
 housing: steel - black
 input flange: Aluminium

Modification reserve!
 Consider motor fitting constructions!

		scale: 1:1		DIN A3	ISO
		data sheet WPLS 70 standard flange			
h		date	name		
g	text added	19.09.05	SI/ci	Auth.	07.08.01
f	value adjustment	19.09.05	SI/ci	Aud.	07.08.01
e	was Ø40	23.08.05	SI/BB	Rel.	28.04.03
d	text added	29.04.05	SI/DH		
c	text added	09.07.04	ci		
b	text added	22.01.04	BB		
a	dimension added	28.04.03	litte		
stat.	change	date	nam.	(Urspr.)	

Draw.-No.:	MB - 911	Blatt	
Part.-No.:		Bl.	
date	24.02.99	name	cihtar