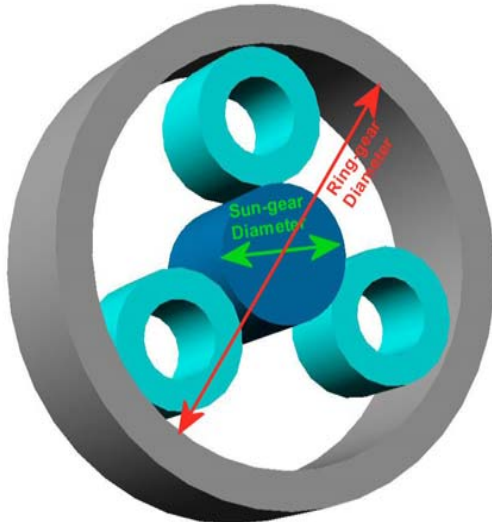




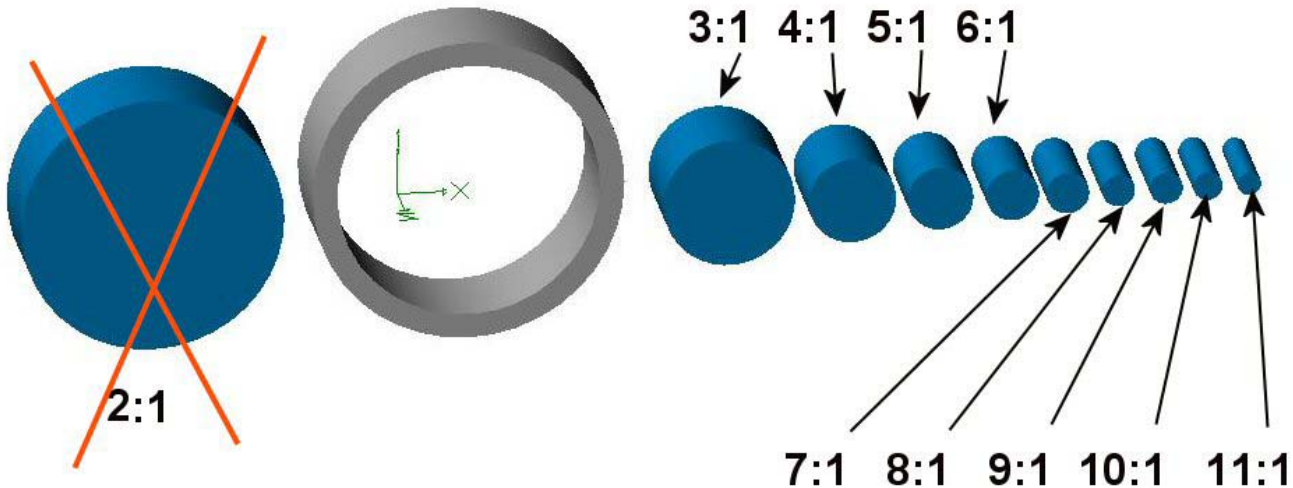
Planetary-gear balanced ratios



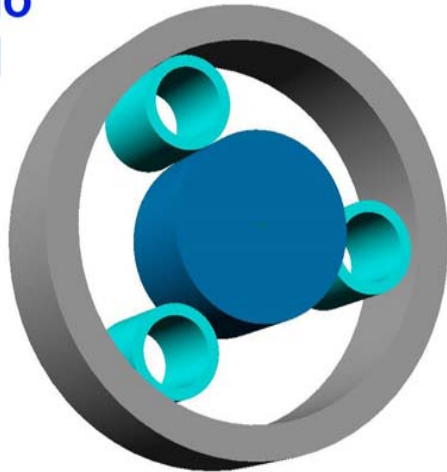
$$\text{Ratio} = \frac{\text{Ring gear Diameter}}{\text{Sun gear Diameter}} + 1$$

$$\text{Ratio} = \frac{\text{Ring gear number of teeth}}{\text{Sun gear number of teeth}} + 1$$

SUN GEAR Size for different ratios



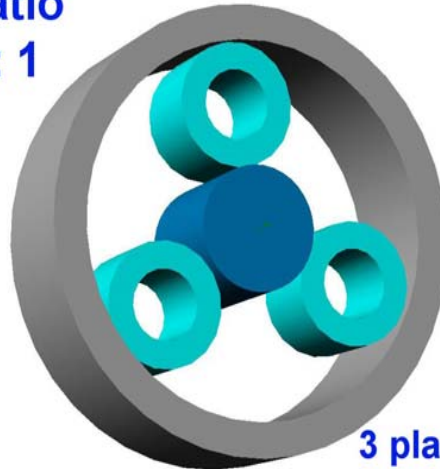
**Ratio
3 : 1**



Ratio 3:1
Large sun gear / small planet
not optimally balanced
geometry
Small thin-wall planet and / or small
planet bore
→ small planet bearing, small carrier
and small planet bearing

**Torque rating limited by
planet / planet bearing**

**Ratio
4 : 1**

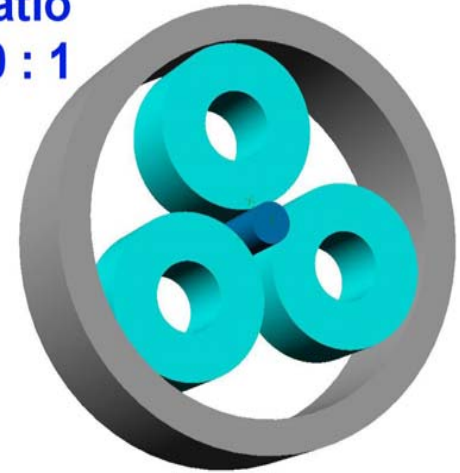


3 planets

Ratio 4:1
Planet and sun same size, well
balanced gear geometry,

**Optimal torque loading
ability high torque rating**

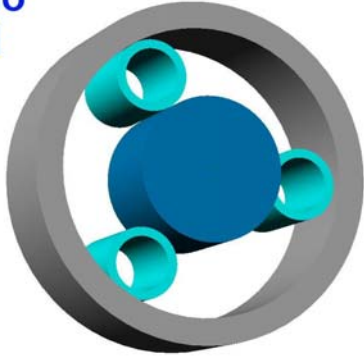
**Ratio
10 : 1**



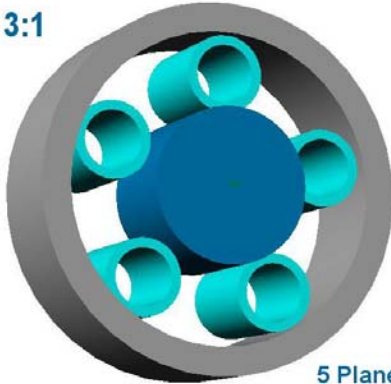
Ratio 10:1
Large planet / tiny sun gear
poorly balanced gear geometry

**Torque rating strongly
limited by the sun gear**

Ratio
3 : 1



3:1

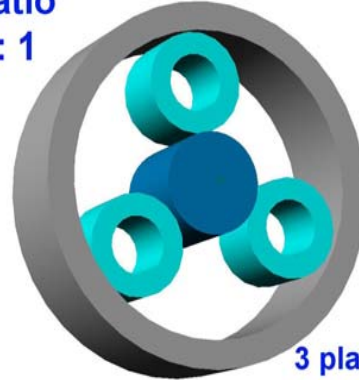


5 Planets

Ratio 3:1
Small Planet size limiting load ability
.....with increased number of planets
load ability increase is possible.

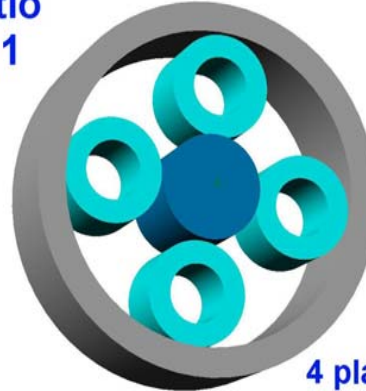
Neugart PLE
3x3 = 9:1 output stage

Ratio
4 : 1



3 planets

Ratio
4 : 1



4 planets

Ratio 4:1
Planet and sun same size, well balanced gear
geometry,

Possible to use more than 3 planet gears
Added torque loading capability
PLE design of 2 and 3 stage ratios
3x4 (12:1); 4x4 (16:1) 5:4 (20)etc.

Ratio
10 : 1



Ratio 10:1
tiny sun gear large planet
gear
poorly balanced gear
geometry

Maximum number of
planets **3**