



Technical Specifications:

planetary gear: straight-toothed
 average lifetime : 20.000h
 output shaft bearing: taper roller bearing
 - max. axial load: 8500N by $n_2=100$ 1/min /Fr=0
 - max. radial load: 11000N by $n_2=100$ 1/min/Fa=0
 - related to the face of the flange output shaft
 backlash: 1-stage \leq 3 arcmin / 2-stage \leq 5 arcmin
 - ref. on output shaft
 recommended motor speed: $n_1\leq$ 2000 1/min max.4000 1/min - 1-stage
 recommended motor speed : $n_1\leq$ 3000 1/min max.5000 1/min - 2-stage
 lubrication: life grease lubrication
 max. operating temp.: -20°C...+100°C
 efficiency:by rated load ca. 96% 1-stage
 ca.93% 2-stage
 nominal output torque: by $n_2=100$ 1/min
 sealing:
 - input: radial shaft seal ring
 - output: radial shaft seal ring
 motor mounting: M2 (stocked driving pinion)
 - torque of clamping screw: 40Nm ref. on motor shaft \leq 35mm
 - torque og clamping scrcw : 75 Nm ref. on motor shaft >35mm
 method of working: S1
 operation ratio: cB=1
 protective system: IP 65
 max.motor weight static: 60 kg
 - at horizontal and stationary installation position

Material:
 output shaft : steel
 housing: steel - black
 input flange: Aluminium

Flange according EN ISO 9409
 with additional threads

Modification reserve !

Consider motor fitting instructions !

	1-stage		2-stage	
L1	152		213	
L2	73.5		134.5	
	i	Mn (Nm)	i	Mn (Nm)
	4	1000	16	1000
	5	1000	20	1000
	8	500	25	1000
			32	1000
			40	1000
			64	500

Mn = nominal output torque
 at flange output shaft
 - emergency stop moment : 2 times Mn

				scale: 1:2		DIN A3	ISO
				data sheet PLF 140 HP			
h		Date	Name				
g		Aud. 05.09.02	Ille				
f		Auth. 05.09.02	Cihlar				
e		Ret. 05.09.02	Huber				
d							
c		Neugart GmbH		Draw. - No.:MB - 1011		Blatt	
b		Keltenstrasse 16		Part. - No.:		Bl.	
a		D - 77971 Kippenheim		date: 02.05.02		name : Huber	
stat.	change	Date	Nam.				